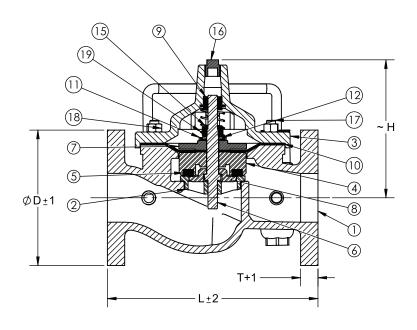
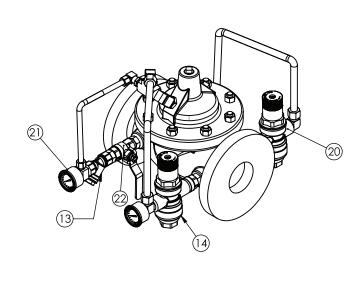
TFL VALVES

DIMENSIONAL DRAWINGS





MATERIAL SPECIFICATION

| Part No. | Part Name | Material | |
|-------------|---------------------|-----------------------------------|--|
| | BODY | S.G. IRON (ASTM A536 Gr 60-40-18) | |
| 2 | SEAT RING | S.S.(AISI316) | |
| 3 | BONNET | S.G. IRON (ASTM A536 Gr 60-40-18) | |
| 4 | DISC HOLDER | S.G. IRON (ASTM A536 Gr 60-40-18) | |
| 5 | DISC | S.S.(AISI316) | |
| 6 | STEM | S.S.(AISI316) | |
| 7 | DIAPHRAGM PLATE | S.G. IRON (ASTM A536 Gr 60-40-18) | |
| | DISK WASHER | | |
| 9 | BONNET BEARING | S.S.(AISI316) | |
| | | | |
| - 11 | LOWER SPRING DISC | S.S.(AISI316) | |
| | | | |
| | STRAINER | PHOSPHOR BRONZE (BS 1400 LG2) | |
| 14 | PRV | PHOSPHOR BRONZE (BS 1400 LG2) | |
| 15 | STEM NUT | S.S.(AISI316) | |
| 16 | | S.S.(AISI316) | |
| 17 | STUDS | M.S. | |
| 18 | NUTS | M.S | |
| 19 | SPRING | SPRING STEEL | |
| 20 | LOW FLOW BYPASS PRV | BRONZE (BS 1400 LG2) | |
| 21 | PRESSURE GAUGE | | |
| | | | |

PRESSURE REGULATING RANGE

| Range | 0.7 Bar-16 Bar | |
|-----------------|----------------|--|
| Factory Setting | 3.5 Bar | |

DIMENSIONS ARE IN MM

| Size | L | D | т | н |
|-------|-----|-----|------|-------|
| 32MM | 210 | 140 | 19.0 | 146 |
| 40MM | 216 | 150 | 19.0 | 146 |
| 50MM | 230 | 165 | 19.0 | 158 |
| 65MM | 280 | 180 | 19.0 | 183.5 |
| 80MM | 310 | 200 | 19.0 | 183 |
| 100MM | 350 | 235 | 19.0 | 228 |
| 150MM | 480 | 300 | 20 | 285 |
| 200MM | 600 | 360 | 22 | 396 |

PRESSURE / TEMPERATURE RATING

| Pressure Rating | 25 bar | |
|-----------------|------------|--|
| Temperature | 0 to 80 °C | |

TEST PRESSURES

| Shell | 37.5 bar |
|-------|----------|
| Seat | 27.5 bar |

Note: Flange Dimension According to BS: EN 1092-2

TFL Valves Quality Policy Is Complete Satisfaction Of Customers. According To That We Have Selected QUALITY As A Strategic factor in application to all our organization. Our purpose is to reinforce competitiveness, to ensure customer satisfaction, to improve process related with product quality and guarantee accomplishment of quality requirements.